



TRIEX® 3027U(M1)

Samyang Corporation - Polycarbonate

Tuesday, November 5, 2019

General Information

Product Description

TRIEX is the registered trademark of polycarbonate resin manufactured by Samyang Corporation. TRIEX polycarbonate resins offer superior mechanical properties, good dimensional stability and high electrical performance, which allows it to be widely used for electrical, electronic, appliance, automotive and optical industries. TRIEX 3027U(M1) is a polycarbonate resin grade which has high low temperature impact strength in combination with superior mechanical and physical property.

Characteristics:

- Superior low temperature impact resistance
- Good flow-ability
- Workable under a wide range of temperatures (-100 °C ~ 135 °C)
- High electrical performance
- Good dimensional stability
- Low moisture absorbency
- Good weather resistance

Applications:

- TRIEX 3027U(M1) resin grade is used for corrugated/multi-wall sheet and profile extrusion . UV stabilized. High viscosity. Transparent colors only.

General

Material Status	• Commercial: Active		
Availability	• Asia Pacific	• Europe	• North America
Additive	• UV Stabilizer		
Features	• Good Dimensional Stability	• Good Weather Resistance	• Low Temperature Impact Resistance
	• Good Electrical Properties	• High Viscosity	
	• Good Flow	• Low Moisture Absorption	
Uses	• Appliances	• Electrical/Electronic Applications	
	• Automotive Applications	• Optical Applications	
Appearance	• Clear/Transparent		
Processing Method	• Profile Extrusion	• Sheet Extrusion	

ASTM & ISO Properties ¹

Physical	Nominal Value	Unit	Test Method
Density / Specific Gravity	1.20		ASTM D792
Melt Mass-Flow Rate (300°C/1.2 kg)	2.0	g/10 min	ASTM D1238
Water Absorption (24 hr)	0.15	%	ASTM D570
Mechanical	Nominal Value	Unit	Test Method
Tensile Strength (Yield)	10100	psi	ASTM D638
Tensile Elongation (Break)	100	%	ASTM D638
Flexural Modulus	299000	psi	ASTM D790
Flexural Strength (Yield)	13100	psi	ASTM D790
Impact	Nominal Value	Unit	Test Method
Notched Izod Impact (73°F, 0.125 in)	16	ft-lb/in	ASTM D256
Thermal	Nominal Value	Unit	Test Method
Deflection Temperature Under Load 264 psi, Unannealed	270	°F	ASTM D648

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Thermal	Nominal Value	Unit	Test Method
CLTE - Flow	2.8E-5 to 3.9E-5	in/in/°F	ASTM D696
Electrical	Nominal Value	Unit	Test Method
Volume Resistivity	4.0E+16	ohms·cm	ASTM D257
Dielectric Strength	760	V/mil	ASTM D149
Arc Resistance	120	sec	ASTM D495
Flammability	Nominal Value	Unit	Test Method
Flame Rating (0.06 in)	V-2		UL 94
Optical	Nominal Value	Unit	Test Method
Haze	0.400	%	ASTM D1003

Processing Information

Injection	Nominal Value	Unit
Drying Temperature	248	°F
Drying Time	3.0 to 5.0	hr
Suggested Max Moisture	< 0.020	%
Rear Temperature	455 to 500	°F
Middle Temperature	482 to 527	°F
Front Temperature	509 to 554	°F
Nozzle Temperature	509 to 572	°F
Processing (Melt) Temp	509 to 572	°F
Mold Temperature	149 to 221	°F
Back Pressure	36.3 to 102	psi
Screw Speed	40 to 70	rpm
Vent Depth	7.9E-4 to 3.1E-3	in

Notes

¹ Typical properties: these are not to be construed as specifications.